

303 K-625

SPLIT

Work Order ID 93660 -2

\*93660\*

November-22-12 1:34:33 PM

Page 1

Item ID: D3873-1

Revision ID:

Item Name: Bushing

Start Date: 21/11/2012 Start Qty: 400.00

Required Date: 20/12/2012 Req'd Qty: 400.00

Reference:

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals:

Process Plan: MLJDate: 12-11-22 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3873

C

100

0.00

\*100\*

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA806 &amp; DWG D3873,

FOLIO REV: W/ADWG REV: C

2-DEBURR AS REQUIRED

12-12-20

272

DAS  
04  
8-83

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

12-12-20

272

DAS  
04  
8-83



# Work Order ID 93660

November-22-12 1:34:33 PM

\*93660\*

Page 2

Item ID: D3873-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bushing

Start Date: 21/11/2012 Start Qty: 400.00

\*400\*

Cust Item ID:

Required Date: 20/12/2012 Req'd Qty: 400.00

\*400\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
*120*									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location	0.00							
*130*									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

B.A

12/12/21

272

0

DAS  
08  
9-89

13/01/02

13/1/10

13-01-2

# Picklist Print

November-22-12 1:34:37 PM

Page 1

Work Order ID: 93660

\*93660\*

Parent Item: D3873-1

\*D3873-1\*

Parent Item Name: Bushing

Start Date: 21/11/2012

Required Date: 20/12/2012

Start Qty: 400.00

Required Qty: 400.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.625		Purchased	No			100	f	217.7982	0.06	25.26316			

**\*M303R0 625\***

303 Round Bar 0.625"

\*\*

### Location

### Loc Qty

### Loc Code

MAT028

217.79821

118400

2

119009

59.79821

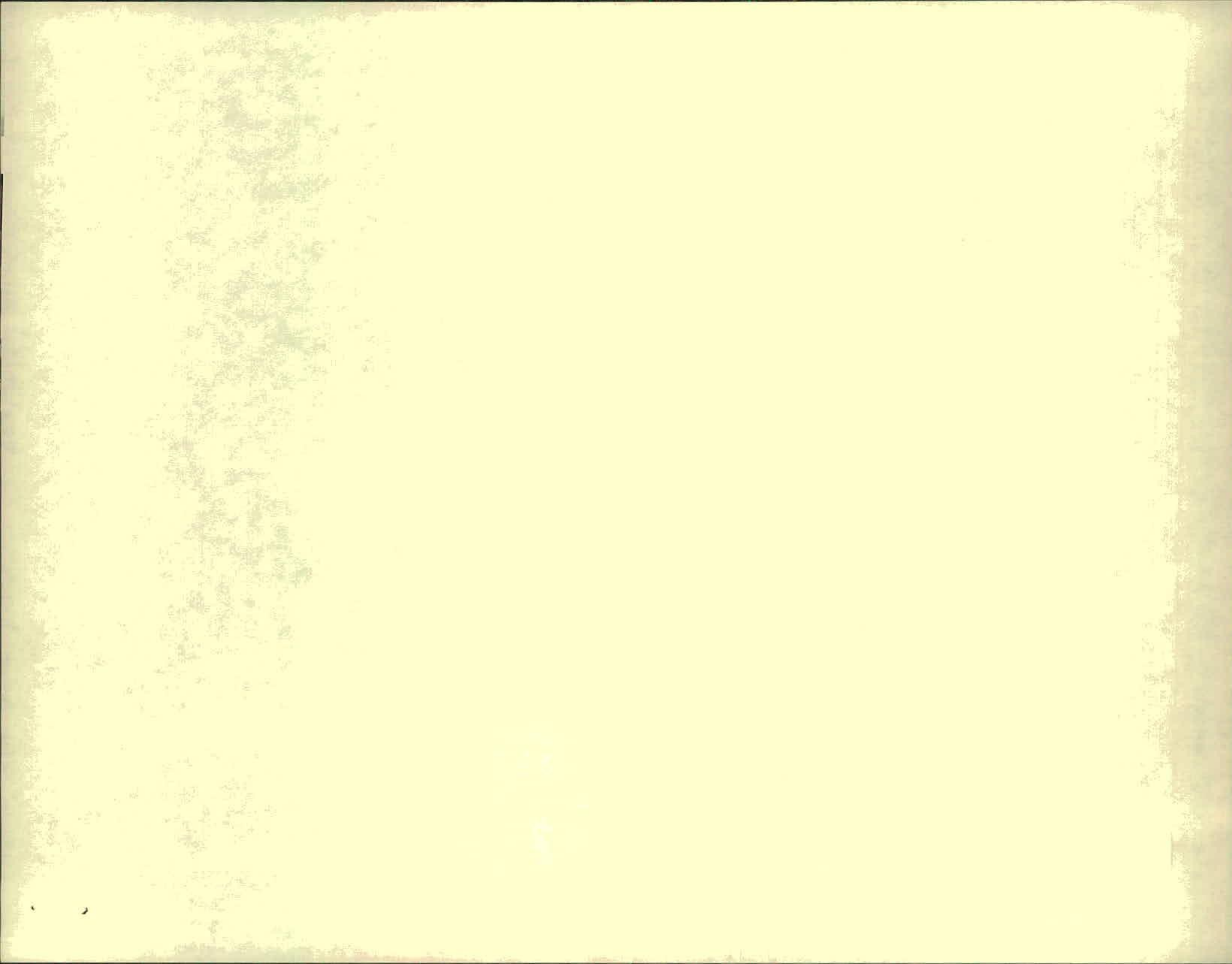
119766

156

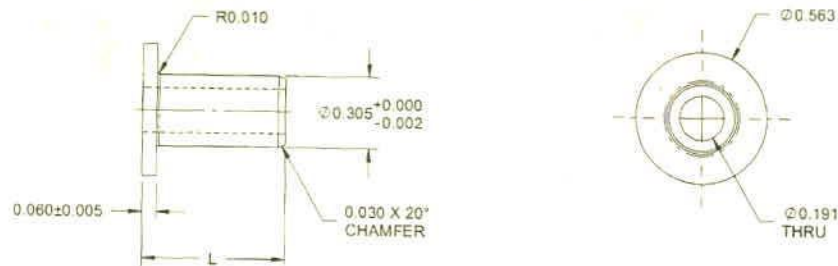
12.12.20

DAS  
04  
8-59

2791







**D3873-X BUSHING**



DART P/N	L	WEIGHT (lbs)
D3873-1	0.600	0.010
D3873-3	0.120	0.005
D3873-5	0.270	0.007

**NOTES**

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582  
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

Handwritten notes and stamps in the upper right area of the drawing.

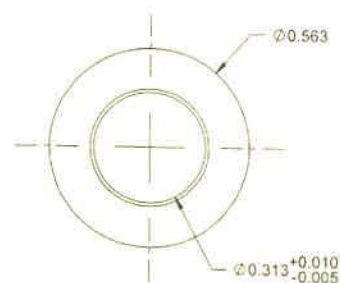
93660 MLJ  
12-11-22

**RELEASED**  
2011-09-12  
JWP

C	ADD D3873-3/5/7 (ZN 56-1 & 85-2)	RF	11.06.14
B	Ø0.563 WAS Ø0.63 (C2-1, TO FIT TRIBAG GIRT)	CP	10.07.22
A	NEW ISSUE	MB	09.01.07
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	SC		
CHECKED	CP	DRAWING NO.	REV. C
MFG. APPR.	CP	D3873	SHEET 1 OF 2
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	BUSHING	NTS
DATE	11.06.14	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



93660



C **D3873-7 SPACER**

**RELEASED**  
2011-09-12

**NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582  
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.005 lbs
- 8) IT IS ACCEPTABLE TO BE DEBURR

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	CH	DRAWING NO.	REV. C
MFG. APPR.	CH	D3873	SHEET 2 OF 2
APPROVED	CH	TITLE	SCALE
DE APPR.	CH	BUSHING	NTS
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